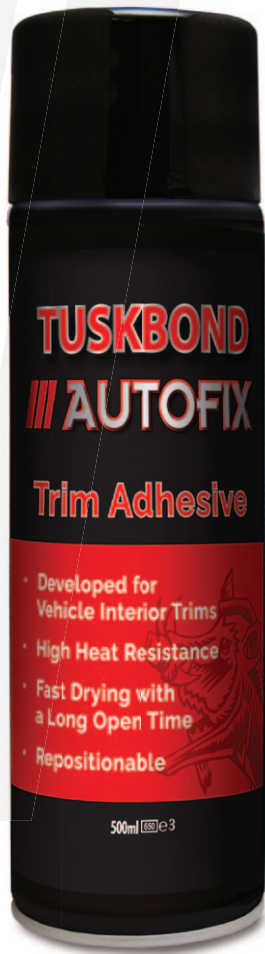


TUSKBOND

AUTOFIX

TECHNICAL DATA SHEET

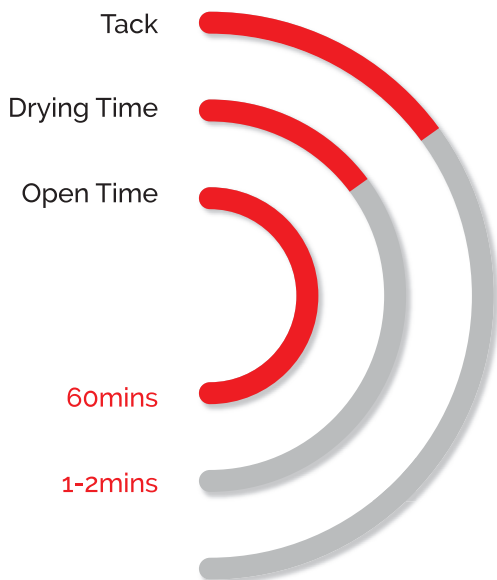


Trim Adhesive

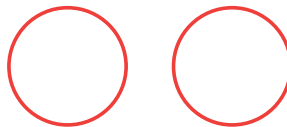
TUSKBOND AUTOFIX is a sprayable contact adhesive specifically formulated for bonding vehicle interior trims. The product is fast drying and has a controllable, web spray that makes it perfect for bonding in both overhead and vertical trim applications. The product is perfect for bonding fabrics, carpets, foam and other headlining materials to timber, metals and hard plastics.

- **Developed for Vehicle Interior Trims**
- **High Heat Resistance**
- **Fast Drying with a Long Open Time**
- **Repositionable**

Technical Info



Developed for:



Solids Content:



Colour:



Coverage:



500ml
2.5m²

Spray Pattern:



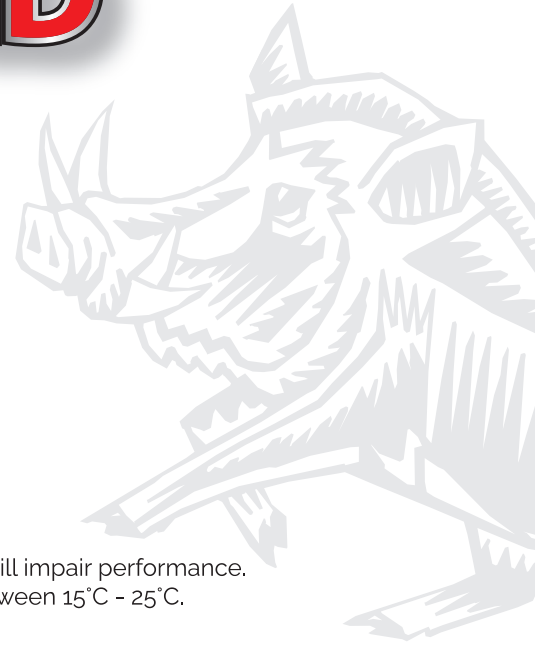
Heat Resistance:



TUSKBOND

AUTOFIX

TECHNICAL DATA SHEET



DIRECTIONS FOR USE

- USE IN A WELL VENTILATED AREA
- Surfaces should be clean, dry and free from grease, oil and dust. Excessive dust will impair performance. For best results the substrate and product should be bonded at temperatures between 15°C - 25°C.
- Attach a suitable spray nozzle, such as a Unijet 6501, to the spray gun.
- Connect the hose to the canister and the spray gun to the hose and tighten the connections. If there are any leaks, tighten the connection at the source of the leak
- Open the valve on the canister. The valve should remain open until the canister is used up. Use the locking nut on the gun after use. Turning off the valve will result in the adhesive drying in the hose and gun causing blockages.
- Hold the spray gun 10-20cm away at 90° to the surface and apply a uniform coat of adhesive, to both substrates, ensuring 80-100% coverage. Spray one surface vertically the other horizontally. Pay particular attention to the edges.
- When the adhesive is dry to the touch it is ready for the bond to be made.
- Porous substrates may require two applications
- Drying takes approximately 1 to 2 minutes depending on substrates, ambient temperature and humidity. Over spraying and pooling of the adhesive will increase the drying time and may cause the adhesive to show through the laminate. After spraying, remove the spray gun tip and rinse with Solvent Cleaner before it has cured.
- It is important to remember that Tuskbond HH550 is a contact adhesive and forms a bond by sticking to itself, so there must be sufficient adhesive on both surfaces for this to happen.
- Allow the adhesive to tack up and protect from contamination whilst this happens. The adhesive is ready to bond when it feels dry to the touch and does not transfer.
- Once the two surfaces have been brought together, and aggressive bond will be made. Spacers can be used to ensure the surfaces do not come into contact prematurely.
- Once the two surfaces are brought together, apply a uniform pressure over the work piece, starting in the middle and working outwards. Use blocks or a 3 inch roller and ensure the whole piece has been worked to ensure adequate contact of the adhesive.
- Pay particular attention to the edges. Please note that testing at this point by lifting the edge will weaken the bond. A nip roller will give the best results.
- Once assembled, the piece can be machined or trimmed as required.
- Full cure will take 24 hours.
- Keep the valve open and the hose attached to the canister until there is no more adhesive. If the hose is removed, clean through with solvent cleaner to prevent adhesive drying, which will cause the gun and hose to block. Turn the canister off before removing the hose.

STORAGE & SHELF LIFE

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months. DO NOT ALLOW THE PRODUCT TO FREEZE

DISCLAIMER

All the information in the Data Sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results. Responsibility for ascertaining the suitability of products for this purposes rests with the purchaser. All conditions, representations, statements, warranties or guarantees whatsoever, whether express, implied or statutory, in respect of any goods manufactured, sold or supplied by us are hereby expressly excluded and we accept no liability in respect of any claim for damage or consequential loss caused to any property arising directly or indirectly out of the use of our products or goods.