

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758

Tuskbond™ ONE Aerosol

Version	Revision Date:	SDS Number:	Date of last issue: 09.04.2025
2.2	23.04.2025	100000031033	Date of first issue: 29.07.2024
	Print Date:		
	27.06.2025		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Tuskbond™ ONE Aerosol
Product code : Tuskbond™ ONE Aerosol

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : Primer
Recommended restrictions : For industrial use only.
on use

1.3 Details of the supplier of the safety data sheet

Company : H.B. Fuller UK Ltd.
Address : Globe Lane Industrial Estate
Outram Road
Dukinfield
SK16 4XE
Cheshire, UK
Telephone : +448883513523
Telefax : +448005286079
E-mail address of person
responsible for the SDS : EU-MSDS@hbfuller.com

1.4 Emergency telephone number

Emergency telephone number : In case of poisoning:
GBK-EMTEL International
Tel.(24h): +49(0)6132/84463 (all languages)
In case of transport accidents:
Tel.(24h): (001) 352 323 3500 (Infotrac - Contract ID: 90373 /
GBK)

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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms :



Signal word : Warning

Hazard statements : H222 Extremely flammable aerosol.
H229 Pressurised container: May burst if heated.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H351 Suspected of causing cancer.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.

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P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P211 Do not spray on an open flame or other ignition source.
 P251 Do not pierce or burn, even after use.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Storage:

P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

Hazardous components which must be listed on the label:

dichloromethane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
dichloromethane	75-09-2 200-838-9 602-004-00-3 01-2119480404-41-0000	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Carc. 2; H351 STOT SE 3; H336 (Central nervous system)	>= 30 - < 50
Substances with a workplace exposure limit :			
Petroleum gases, liquefied (Liquefied gas)	68476-85-7 270-704-2 649-202-00-6	Flam. Gas 1; H220 Press. Gas	>= 30 - < 50

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : If on clothes, remove clothes.
Show this safety data sheet to the doctor in attendance.
Symptoms of poisoning may even occur after several hours;
therefore medical observation for at least 48 hours after the
accident.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get
medical attention.
If breathing has stopped, apply artificial respiration.
In case of unconsciousness bring patient into stable side posi-
tion for transport.
- In case of skin contact : Wash off immediately with soap and plenty of water while
removing all contaminated clothes and shoes.
Call a physician if irritation develops or persists.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical atten-
tion if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.
If accidentally swallowed obtain immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed

- Risks : Causes skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : No further relevant information available.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-
cumstances and the surrounding environment.
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Water mist
Dry powder
Carbon dioxide (CO₂)
Alcohol-resistant foam

Unsuitable extinguishing media : Do NOT use water jet.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : May release toxic, irritating and/or corrosive gases.
In case of fire, the following substance(s) may occur:
Carbon monoxide

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

Further information : In the event of fire, wear self-contained breathing apparatus.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Remove all sources of ignition.
Use personal protective equipment.
Use breathing protection against the effects of fumes/dust/aerosol.
Evacuate personnel to safe areas.
Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Non-sparking tools should be used.

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Ensure adequate ventilation.
Send for recovery or disposal in suitable containers.

6.4 Reference to other sections

Refer to protective measures listed in sections 7 and 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Avoid formation of dust and aerosols.
Take note of emission threshold.
Use solvent-proof equipment.
Ensure that suitable extractors are available on processing machines.
Handle with care.
Keep eye wash bottle available on working place.
Avoid release to the environment.
Keep out of reach of children.
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.
Do not spray on an open flame or other ignition source.
Do not spray on a naked flame or any incandescent material.
Keep away from sources of ignition - No smoking. Keep away from children.
- Use only with adequate ventilation.
- Advice on protection against fire and explosion : Keep product and empty container away from heat and sources of ignition. Do not smoke. Take measures to prevent the build up of electrostatic charge. May form explosive mixtures in air. Highly volatile, flammable constituents are released during processing. In the event of fire and/or explosion do not breathe fumes. Keep breathing equipment ready. Have fire extinguishing equipment ready in case of nearby fire.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Keep tightly closed in a dry, cool and well-

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ventilated place. Protect against light.

Further information on storage conditions : Keep containers tightly closed in a dry, cool and well-ventilated place. Store in a cool place. Heat will increase pressure and may lead to the container exploding.

Advice on common storage : Do not store together with oxidizing and self-igniting products.

7.3 Specific end use(s)

Specific use(s) : No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
dichloromethane	75-09-2	TWA	100 ppm 353 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	200 ppm 706 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	100 ppm 353 mg/m ³	2017/164/EU
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	200 ppm 706 mg/m ³	2017/164/EU
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
Petroleum gases, liquefied (Liquefied gas)	68476-85-7	TWA	1.000 ppm 1.750 mg/m ³	GB EH40
	Further information: Capable of causing cancer and/or heritable genetic damage., Carcinogenic only applies if LPG contains more than 0.1% of buta-1,3-			

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	diene.			
		STEL	1.250 ppm 2.180 mg/m ³	GB EH40
	Further information: Capable of causing cancer and/or heritable genetic damage., Carcinogenic only applies if LPG contains more than 0.1% of buta-1,3-diene.			
		TWA	1.000 ppm 1.750 mg/m ³	GB EH40
	Further information: Capable of causing cancer and/or heritable genetic damage.			
		STEL	1.250 ppm 2.180 mg/m ³	GB EH40
	Further information: Capable of causing cancer and/or heritable genetic damage.			

Derived No Effect Level (DNEL):

Substance name	End Use	Exposure routes	Potential health effects	Value
dichloromethane	Workers	Eye contact	Local effects	
	Workers	Dermal	Systemic, long-term	12 mg/kg
	Workers	Inhalation	Systemic, long-term	176 mg/m ³
	Workers	Inhalation	Systemic, short-term	132,14 mg/m ³
Bicyclo[3.1.1]hept-2-ene, 2,6,6-trimethyl-, polymer with 6,6-dimethyl-2-methylenebicyclo[3.1.1]heptane	Workers	Inhalation	Systemic, long-term	17,7 mg/m ³
	Workers	Eye contact	Local effects	
	Workers	Dermal	Systemic, long-term	5,03 mg/kg

Predicted No Effect Concentration (PNEC):

Substance name	Environmental Compartment	Value
dichloromethane	Marine water	0,031 mg/l
	Sewage treatment plant	26 mg/l
	Fresh water sediment	0,163 mg/kg
	Marine sediment	0,163 mg/kg
	Fresh water	130 µg/l
	Soil	0,173 mg/kg
Bicyclo[3.1.1]hept-2-ene, 2,6,6-trimethyl-, polymer with 6,6-dimethyl-2-methylenebicyclo[3.1.1]heptane	Predator	79,89 mg/kg

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	Soil	3,086 mg/kg
	Marine sediment	0,156 mg/kg
	Fresh water sediment	1,56 mg/kg

8.2 Exposure controls

Engineering measures

Please take care on national and local requirements.

Personal protective equipment

Eye protection : Tightly fitting safety goggles or equipment with better protection

Hand protection
Material : Nitrile rubber or equipment with better protection

Remarks : Direct contact with the product must be avoided by organizational measures.

The glove material has to be impermeable and resistant to the product/the substance/the preparation.

The exact break through time can be obtained from the protective glove producer and this has to be observed.

The gloves need to be disposed after the penetration time and replaced by new ones.

Apply skin protectant before working with gloves to avoid skin swellings and use a skin cleansing and skincare product after the work.

For the permanent contact gloves made of the following materials are suitable:

If longer exposure to the chemical preparation is necessary, a sturdy overglove against mechanical strain is recommended in combination with the Barrier 02-100 underglove from Ansell or other suppliers (penetration time: 480 min).

For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:

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Butyl rubber (minimum thickness: 0.7 mm; penetration time: 15 min)

As protection from splashes gloves made of the following materials are suitable:

Nitril (minimum thickness 0.12 mm), Disposable gloves with long cuffs

After contact with the chemical preparation, take the disposable nitrile glove off immediately and put on a new disposable nitrile glove.

Skin and body protection	:	Protective clothing
Respiratory protection	:	Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. In case of brief exposure or low pollution (exceeding of TLV) use breathing filter apparatus. In case of intensive or longer exposure use breathing apparatus that is independent of circulating air. Ensure that suitable extractors are available on processing machines.
Filter type	:	Combined particulates and organic vapour type or equipment with better protection (A-P)
Protective measures	:	Keep away from food, drink and animal feedingstuffs. Instantly remove any soiled and impregnated garments. Wash hands before breaks and immediately after handling the product. Avoid contact with the eyes and skin. Store protective clothing separately.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	aerosol
Colour	:	natural colour

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Odour	:	characteristic
Odour Threshold	:	is not determined
pH	:	is not determined
Melting point/freezing point	:	is not determined
	:	-40 °C
Flash point	:	< -60 °C
Evaporation rate	:	is not determined
Relative vapour density	:	is not determined
Density	:	1,2 g/cm ³
Solubility(ies)	:	
Water solubility	:	not miscible or difficult to mix
Partition coefficient: n-octanol/water	:	no data available
Auto-ignition temperature	:	is not determined
Decomposition temperature	:	Not applicable
Explosive properties	:	Product is not explosive. However, formation of explosive vapour/air mixtures is possible.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No further relevant information available.

10.2 Chemical stability

No decomposition if used according to the specifications.

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10.3 Possibility of hazardous reactions

Hazardous reactions : Develops readily flammable vapours/fumes.

10.4 Conditions to avoid

Conditions to avoid : Heat may lead to dangerous pressure build-up in sealed container.

10.5 Incompatible materials

Materials to avoid : No further relevant information available.

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Components:

dichloromethane:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

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Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration toxicity

Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Components:

dichloromethane:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 140,8 - 277,8 mg/l
Exposure time: 96 Hours
Test Type: flow-through test

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

dichloromethane:

Partition coefficient: n-octanol/water : log Pow: 1,25

12.4 Mobility in soil

Product:

Mobility : Medium: Soil
Remarks: Do not allow product to reach ground water, water bodies or sewage system.

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12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting potential : This substance/mixture does not contain components considered to have endocrine disrupting properties for environment according to UK REACH Article 57(f).

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number

ADN	: UN 1950
ADR	: UN 1950
RID	: UN 1950
IMDG	: UN 1950
IATA	: UN 1950

14.2 UN proper shipping name

ADN	: AEROSOLS
ADR	: AEROSOLS
RID	: AEROSOLS

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IMDG : AEROSOLS

IATA : Aerosols, flammable

14.3 Transport hazard class(es)

ADN : 2

ADR : 2

RID : 2

IMDG : 2.1

IATA : 2.1

14.4 Packing group

ADN

Packing group : Not assigned by regulation

Classification Code : 5F

Labels : 2.1

ADR

Packing group : Not assigned by regulation

Classification Code : 5F

Labels : 2.1

Tunnel restriction code : (D)

RID

Packing group : Not assigned by regulation

Classification Code : 5F

Hazard Identification Number : 23

Labels : 2.1

IMDG

Packing group : Not assigned by regulation

Labels : 2.1

EmS Code : F-D, S-U

IATA (Cargo)

Packing instruction (cargo aircraft) : 203

Packing instruction (LQ) : Y203

Packing group : Not assigned by regulation

Labels : Flammable Gas

IATA (Passenger)

Packing instruction (passenger aircraft) : 203

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Packing instruction (LQ)	:	Y203
Packing group	:	Not assigned by regulation
Labels	:	Flammable Gas

14.5 Environmental hazards

ADN
Environmentally hazardous : no

ADR
Environmentally hazardous : no

RID
Environmentally hazardous : no

IMDG
Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 75dichloromethane buta-1,3-diene (Number on list 29, 28)
REACH - Candidate List of Substances of Very High Concern for Authorisation (SVHC, Article 59)	:	Compliant
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Compliant
Regulation (EU) 2019/1021 on persistent organic pollu-	:	Compliant

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tants (recast)

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Compliant

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P3a FLAMMABLE AEROSOLS

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 44,78 %

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

AIIC : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

REACH : On the inventory, or in compliance with the inventory

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TECI : On the inventory, or in compliance with the inventory

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture.

SECTION 16: Other information

Full text of H-Statements

H220 : Extremely flammable gas.
H315 : Causes skin irritation.
H319 : Causes serious eye irritation.
H336 : May cause drowsiness or dizziness.
H351 : Suspected of causing cancer.

Full text of other abbreviations

Carc. : Carcinogenicity
Eye Irrit. : Eye irritation
Flam. Gas : Flammable gases
Press. Gas : Gases under pressure
Skin Irrit. : Skin irritation
STOT SE : Specific target organ toxicity - single exposure
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a
fourth list of indicative occupational exposure limit values
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
2017/164/EU / STEL : Short term exposure limit
2017/164/EU / TWA : Limit Value - eight hours
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships car-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
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Tuskbond™ ONE Aerosol

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rying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

Modified data compared to the previous version

The following sections have been updated:

- Section 1
- Section 16

Contact Point : Prepared by: Global Regulatory Department
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Classification of the mixture:

Aerosol 1	H222, H229
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Carc. 2	H351
STOT SE 3	H336

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

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